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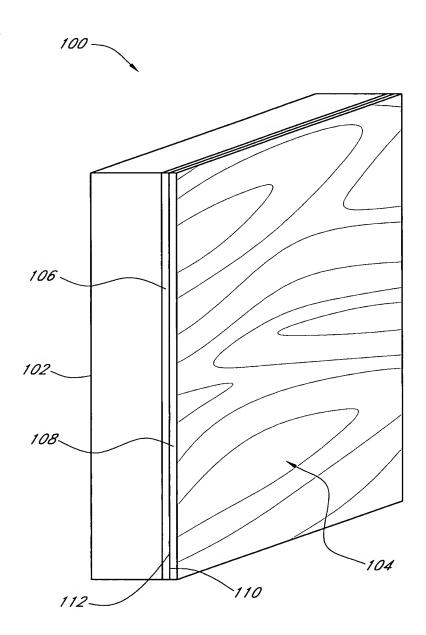


FIG. 1

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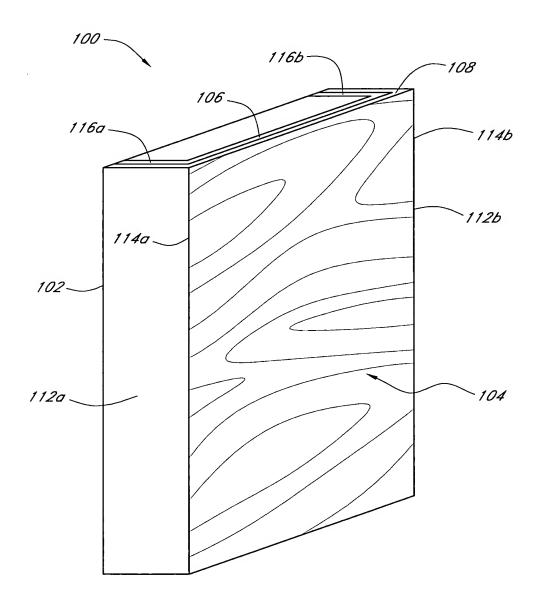


FIG. 2

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300 _ PREPARE ADHESIVE MIXTURE -320 FORM LAYER OF CATALYST ON BONDING SURFACE OF FILM -330 APPLY LAYER OF ADHESIVE TO EXTERIOR SURFACE OF SUBSTRATE OR BONDING SURFACE OF FILM -340 APPLY A SECOND LAYER OF ADHESIVE ON OPPOSING SIDE SURFACES OF SUBSTRATE OR ON SECTIONS OF FILM TO BE LAMINATED TO OPPOSING SIDE **SURFACES** -*350* APPLY FILM TO SUBSTRATE WRAP FILM AROUND EDGES OF SUBSTRATE AND POSITION FILM ADJACENT SIDE SURFACE OF **SUBSTRATE** ~370 APPLY HEAT AND PRESSURE TO FILM AND SUBSTRATE

FIG. 3

FIBROUS CEMENTITIOUS PLANK ASSEMBLY HAVING A PROTECTIVE FILM...

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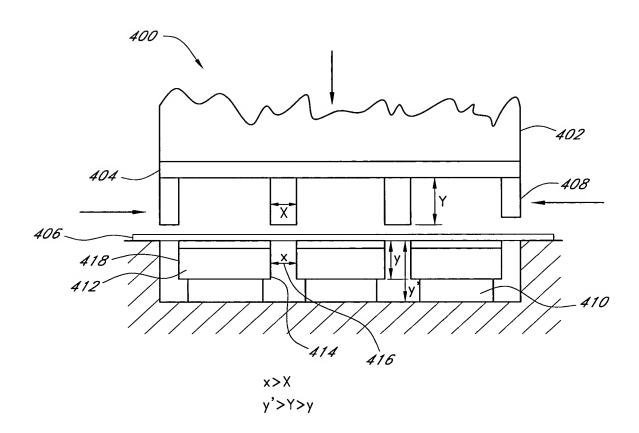


FIG. 4